# **Fitting Instructions**



SKU

PRODUCT

## **T4H409**

# TAG HEAVY DUTY TOWBAR to suit Holden Commodore (01/2000 - 2007)





Scan for latest version of these instructions

#### **SPECIFICATIONS**

- Towbar Class: Heavy Duty
- Towing Capacity: 1600kg

#### IN THIS GUIDE

- · Fitment Instructions
- Torque Settings
- · Warranty Info

# **Towbar Fitting Instructions**



## **Step-By-Step Instructions**

#### Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

#### General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure, then ask your towbar supplier.

Tighten all bolts as specified on the last page.

- 1. Remove Ute liner if fitted.
- 2. Lower spare wheel.
- 3. Select correct pop marks in Ute (use top plates as guide to select correct pop holes and drill out to 24mm.
- 4. Slide plates on wire into chassis matching up with two most forward holes on each side.
- 5. Fit bolts through top plates then spacer tubes over bolts with the longest towards the rear, medium in the centre and shortest toward the front. (Note: Be careful not to let the spacer tubes fall in the chassis rail.
- 6. Lift tow bar up to bottom of chassis and fit nuts and washers.
- 7. Fit 2 x 10mm bolts through tow bar and spare wheel guide and fit 10mm nuts and washers.
- 8. Tighten all bolts to torque settings.
- 9. Fit ball mount with pin and R-clip supplied.
- 10. Refit spare wheel.
- 11. Refit boot liner if required.

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### Torque table for bolt tightening

Metric GRADE 8.8
M6 – 9.5 Nm
M8 – 21.7 Nm
M10 – 43.4 Nm
M12 – 77.3 Nm
M16 – 189.8 Nm

## **TAG Warranty Statement**

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit www.swd.com.au

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