

Fitting Instructions



SKU

PRODUCT

T4H047

**TAG HEAVY DUTY TOWBAR to
suit Holden Commodore
(01/2006 - 10/2017)**



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version of these
instructions

SPECIFICATIONS

- Towbar Class: Heavy Duty
- Towing Capacity: 2100kg

IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

Step-By-Step Instructions

Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure, then ask your towbar supplier.

Tighten all bolts as specified in the table in this document.

1. Remove all bolts from towbar taking note of locations and assembly.
 - 1.1. Remove screws and scriveners from wheel arches. [retain]
 - 1.2. Remove scriveners from bottom of bumper.
 - 1.3. Remove bumper pulling out at sides first, then rearwards from centre being careful with fitment of bumper under taillights. [disconnect rear sensors if fitted]
2. Remove aluminium impact beam from vehicle. [retain]
 - 2.1. Open boot of vehicle and remove 2x bolts each side of boot floor holding brackets for impact beam. [discard bolts & brackets]
 - 2.2. Drop exhaust from rear hangers, remove heat shields. [retain]
3. Fit towbar onto vehicle sliding side arms into subframe and line up with existing holes in floor of vehicle.
 - 3.1. Assemble long M10 bolts, spring washers and plates provided and insert into holes of vehicle securing into factory fittings of underside subframe. [nuts not required on the bottom of these bolts]

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- 3.2. Assemble 1/2 inch bolts, spring washers and plates provided and install into underside fitting of towbar.
- 3.3. Tighten all bolts to specified ratings.
4. Refit exhaust shields and exhaust onto vehicle.
 - 4.1. Refit impact beam onto rear provisions of towbar with m8 bolts, washers and nuts.
 - 4.2. Factory cut out to be done on bumper.
5. Refit bumper onto vehicle / reconnect rear sensors if disconnected.
 - 5.1. Fit ball mount with pin and clip provided.
 - 5.2. Attach door sticker to driver's side door pillar.

Torque table for bolt tightening

Metric GRADE 8.8	UNC GRADE 8
M6 – 12.5 Nm	3/8 – 50 Nm
M8 – 30 Nm	1/2 – 125 Nm
M10 – 60 Nm	5/8 – 245 Nm
M12 – 103 Nm	
M14 – 167 Nm	
M16 – 270 Nm	

TAG Warranty Statement

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669 122 or visit www.swd.com.au