



Towbar Fitting Instructions
To Suit Suzuki Jimny 99-on
Part Number SU26
Rating 1100 Kg

NOTE: Due to the position of vehicles towing hooks, the towbars saddle is not welded square to cross tube.

1. Ensure all hardware items have been included.
2. Lift towbar (Item 1) up into position (Drivers Side first) and fit M12 x 30 - 1.75p bolts, spring washers and fitting plates through large slots in vehicle towing hooks. (Items 7, 8 and 5) repeat for Passengers Side (Do not fully tighten yet.)
3. Fit tapped plates on wire, (Item 6) up into chassis rails and align with hole in bottom face of chassis.
4. Fit M12 x 30 - 1.75p bolts and spring washers (Items 7 and 8) through most forward mounting plates and align with tapped plates on wire (Item 6).
5. Fit M10 x 30 - 1.5p bolts, spring washers and nuts (Items 9, 10 and 11) into most rearward mounting plates.
6. Tighten all bolts to torque listing below.
7. Attach the tongue (Item 2) to the towbar using (Items 3 & 4). Torque the bolts to the correct setting.

COMPONENT KIT

ITEM No.	DESCRIPTION	QTY	TORQUE Nm
1.	Towbar	1	
2.	Tongue (4_20L)	1	
3.	? " x 1 3/4" UNC Bolt	2*	249
4.	? " Spring Washer	2*	
5.	Fitting Plate (25 x 6 x 50)	2	
6.	Loose Tapped Plate & wire (32 x 12 x 40 – M12- w 300)	2	
7.	M12 x 30 – 1.75p Bolt	4	77
8.	M12 Spring Washer	4	
9.	M10 x 30 – 1.5p Bolt	2	44
10.	M10 Spring Washer	2	
11.	M10 x 1.5p Nut	2	

Note: * One of each item 3 and 4 is used to secure the tongue to the towbar during transit.

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