



Towbar Fitting Instructions
To Suit SUZUKI GRAND VITARA & XL7 4-98-on
Part Number QTSU100
Rating 1850Kg

1. Ensure all hardware items have been included.
2. Remove and discard towing hook and bolts from chassis.
3. Remove and discard most forward fuel tank guard bolts.
4. Un-tighten most rearward fuel tank guard bolts, but do not remove.
5. Remove rearward exhaust hanger.
6. If fitting this product to Grand Vitara refer to bumper cut diagram.
7. Lift the towbar up into position and feed fuel tank hanger bracket (passenger side) through most forward slot in towbar side plate to align with captive nut in chassis. Fit M10 x 35 bolt, spring washer and loose plate.
8. Fit M10 x 35 bolt, spring washer and loose plate through fuel tank guard hanger bracket on driver's side.
9. Fit remaining M12 x 35 bolt, spring washer and loose plate through fuel tank guard hanger bracket on driver's side.
10. Fit remaining M12 x 35 bolt, spring washer and loose plate through fuel tank guard hanger bracket on passenger's side.
11. Tighten all bolts to torque listing below.
12. Re-tighten most rearward fuel tank guard hanger bracket bolts.
13. Refit rearward exhaust hanger.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

TRAILBOSS

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