

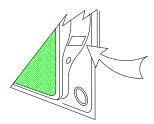
# Towbar Fitting Instructions To Suit LANDROVER DEFENDER 110 WAGON 2007-on Part Number QTRV16 Rating 3500 kg

### **WARNING:**

- 1. Do not, drill, cut, weld or otherwise modify the tow bar.
- 2. If you are using electric welding on a motor vehicle, <u>always</u> check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could <u>destroy</u> any onboard computers. If in doubt, check with the vehicle's manufacturer.

## General:

- 1. Ensure all hardware items have been included refer to assembly diagram.
- 2. It is recommended that the instructions are read through and completely understood before making any attempt to fit this product.
- 3. Be wary of any changes to vehicle designs or other accessories that may conflict with the installation of this product.
- 4. Before drilling ensure that the area is clear of fuel, electrical & other components.
- 5. All holes drilled into the body panels shall have all burrs & swarf removed then coated with a suitable rust preventative paint.
- 6. The high tensile fasteners supplied with this product were used to achieve the specified rating. If replacement is required ensure that fasteners of the same rating & quality are used. Contact an authorized **Trailboss** dealer if further information is required.
- 7. Ensure that all hardware is fastened to torque list below check fasteners on regular basis.
- 8. Tow bar load rating sticker provided with this product shall be conspicuously located on inside rear end of the driver's door. (See diagram below).
- Trailboss recommends that you check your tow ball to ensure that it complies with the Australian standards AS 4177.2.
- 10. **PLEASE NOTE**: It is advised to remove your lug or tbm when not actually towing so as to produce a clear view of the vehicles registration plate if obscured, and to also provide maximum available departure angle



Place load rating sticker inside driver's door here

## FOR TOWING PURPOSES ONLY

For towing capacity details please refer to vehicle owner's manual or to the manufacturer. Overloading can void your warranties.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u> <u>Grade 8.8 Bolt</u>

 M6
 9.5 Nm

 M8
 21.7 Nm

 M10
 43.4 Nm

 M12
 77.3 Nm

 M16
 189.8 Nm

## Tow bar Maintenance and Care.

Trailboss recommends that bolt torque's, as listed below, are routinely and regularly inspected and checked for correct tension. Replace any worn or defective parts.

We recommended to remove Tow Ball Mounts (TBM's, tongues or lugs) when not being used for any considerable length of time.

So as to avoid injury, when not towing it is suggested that the tongue, Pull Pin and R-clip are removed then stored in a safe, clean and dry place, away from excessive moisture.

Hitch Pull Pins and spring "R" clips are regularly checked for proper installation. Replace any worn or defective parts.

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- 1. Ensure all hardware items have been included.
- 2. Remove both rear towbar hooks and bolts and refit hooks to inner face of chassis. (**Do not fit nuts to tow hook bolts at this stage.**)
- 3. Lift towbar up into position aligning holes in towbar side plates with towing hook bolts and fit M10 nuts and spring washers. (**Do not fully tighten yet.**)
- 4. Swing towbar up against rear chassis cross member and align mounting plates holes of towbar with captive nuts in cross member, fit four M12x35 bolts, flat washer and spring washers as per drawing. (**Do not fully tighten yet.**)
- 5. Fit two M10x30 bolts spring washer through bottom face of towbar mounting plate and into bottom face of rear cross member as per drawing.
- 6. Tighten all bolts to torque listing below.
- 7. Towbar rating sticker to be conspicuously located on the inside of the driver's door. (See diagram below)

