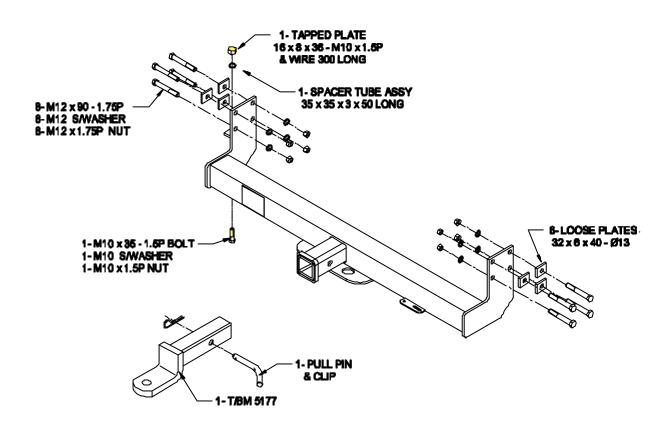


Towbar Fitting Instructions To Suit MERCEDES-BENZ SPRINTER (312D) CAB CHASSIS 1/98-ON SWB & LWB = SINGLE WHEEL Part Number QTMB220 Rating 2000Kg

- 1. Ensure all hardware items have been included.
- 2. Lift towbar into position making sure side arms are to be on inner face of chassis.
- 3. Insert eight M12x90 bolts as per diagram.
- 4. Lift towbar into position and tighten M12x90 bolts.
- 5. Drill 11mm hole using shipping hook gusset as guide.
- 6. Insert M10x35 bolt, spring washer and nut as per diagram.
- 7. Tighten all bolts to torque specifications.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	Grade 8.8 Bolt	
	Nm	
M6	9.5	
M8	21.7	
M10	43.4	
M12	77.3	
M14	121.0	
M16	189.8	



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THE WORKHORSE OF AUSTRALIA'S TOWBARS

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