



Towbar Fitting Instructions
To Suit FORD AU CAB CHASSIS WITH 2285MM
(7'6") TRAY 7/99-ON
Part Number QTFD971
Rating 2300Kg

1. Ensure all hardware items have been included.
2. Remove spare wheel.
3. Remove exhaust from three rear most rubber hangers.
4. Fit loose angle mounting brackets to under side of rear cross member using four M10 x 30 taptite bolts supplied. Semi tight as shown in diagram.
5. Lift towbar into position and fit six M12 x 100 bolts, loose plates through chassis and towbar loosely.
6. Fit four M10 x 30 bolts to angle mounting brackets loosely.
7. Fit four M10 x 30 taptite bolts through towbar and into vertical holes in under side of chassis rail.
8. Tighten all taptite bolts to torque listing.
9. Tighten four M10 x 30 bolts to angle mounting bracket to torque listing.
10. Tighten six M12 x 100 bolts to torque listing.
11. Using holes in tail mounting plate as guide drill 11mm hole.
12. Fit tapped plate on wire through larger hole forward of hole drilled, fit bolt and torque to listing.
13. Refit exhaust and spare wheel.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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