



CLASS 5 TOWBAR INSTALLATION INSTRUCTIONS

SIDEARM KIT PART NUMBER

MCL5A-4001

VEHICLE APPLICATION

FUSO CANTER 615 TIPPER (CLASS 5)



PRODUCT DETAILS:

Part Number:	MCL5A-4001	Maximum Towing Braked:	3500/4500	kg*
Tail Harness Length Required:	400 mm	Maximum Towing Unbraked:	750	kg
Wiring Part Number:	50008-WL	Maximum Static Ball Load:	350/450	kg*

***NOTE:** maximum rating may lower if GVM is over 5,000kg - refer to VSB6/VSG16

NEVER exceed the Gross Combined Mass (GCM) of your vehicle whilst towing – Check vehicle ratings carefully.

FITTING DETAILS:

Towbar Installation Time:	60 Mins.	Vehicle Coding Required:	NO
Wiring Installation Time:	15 Mins.	RPA Disable/Other:	NO
Total Installation Time:	75 Mins.	Note:	Lighting system is 24 V, use 04916 Universal ECU

Please note that this Sidearm kit is part of a modular towbar range. For a complete towbar, will need: -

- A. SIDEARM KIT (included)
- B. CROSSTUBE KIT (For 700mm chassis width truck, this part number will be MCL5B-700.)
- C. HITCH KIT (50mm ball = MCL5C-HB50; Combination Pintle = MCL5C-COM-PIN.) Other hitch options are available – contact Hayman Reese Customer Service team for more information.

CAUTION: CHECK FOR TOW COUPLING CLEARANCE DURING TIPPING



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ENSURE THAT INSTRUCTIONS ARE UNDERSTOOD PRIOR TO FITMENT.

BEFORE YOU START:

Hayman Reese recommends that instructions are read completely prior to fitment.

Check all hardware items have been included refer to assembly diagram.

Note that to create a full towbar installation, the installer will require:

1 x Side arm kit

1 x Cross tube kit

1 x Hitch Kit

Do not attempt to start installation until a complete towbar kit contents is confirmed.

Please ensure this towbar is only fitted to vehicle models as per Hayman Reese application guide. (www.haymanreese.com.au)



Compliance and Legal Requirements

It is important to check if the fitting of this towbar requires sign off after fitment by an approved vehicle engineer.

For Light vehicles (Under 4500kg GVM) this will depend upon the state or territory in which the vehicle is registered.

For vehicles over 4500kg GVM the requirements of the National Heavy Vehicle Regulator will apply. Please consult your local transport authority (or NHVR) for guidance on this matter.

If Truck GVM is over 5000kg ensure requirements for additional labelling of the bar for VSG 16 are met. Hayman Reese have a range of labels suitable for this purpose – contact Hayman Reese for further information.

There is a requirement under AS4177 for the height of a **50mm towball** to meet the requirements for ADR 62/02. This height measured from the ground is 350mm to 460mm when the vehicle is fully laden to GVM. Refer to detailed guidance specified below. It is also important to understand the customer expectations regarding ball height and matching this whilst ensuring compliance to AS4177 and ADR 62/02.

Drilling

- For any required drilling during installation, ensure that the area is clear of fuel, electrical & other components that may be damaged.
- All holes drilled into the chassis shall have all burrs & swarf removed then coated with a suitable rust preventative paint.

Bolts/Fasteners

- Ensure that all hardware is fastened to correct torque as specified in this fitting instruction.
- All fasteners supplied with this product are used to achieve a specified clamp loading. If replacement is required ensure that fasteners of the same grade and class are used.

NOTE: Achieving correct torque is critical to proper installation and responsibility of the installer. Towbar failures attributed to tension issues from over tightening or under tightening are not covered by Hayman Reese warranty.

Product Labels

The Towbar load rating sticker / compliance label provided with this product shall be located on the cross tube during fitting. See detailed instructions below.



WARNING:

Do not, drill, cut, weld or otherwise modify the towbar.

FOR TOWING PURPOSES ONLY - This towbar is designed and tested by Hayman Reese to adhere to ADR 62/02 which provides only for the expected load demands of towing.



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In all applications where a 50mm towball is used for towing, certain Australian Design Rules (ADR) regulations must be met. **Australian Standard 4177.1** states:

When towbar and towball are fitted to the laden towing vehicle, the height of the towball above ground shall be between 350mm and 460mm (or capable of being adjusted)

Prior to purchasing, it is important to ensure that your chosen combination of A, B and C kits will be compliant with ADR 62. Please refer to the below figure to help calculate your expected ball height.

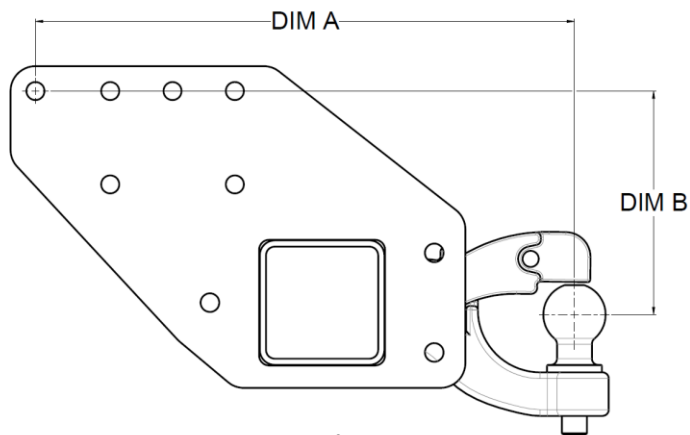


Fig. 1

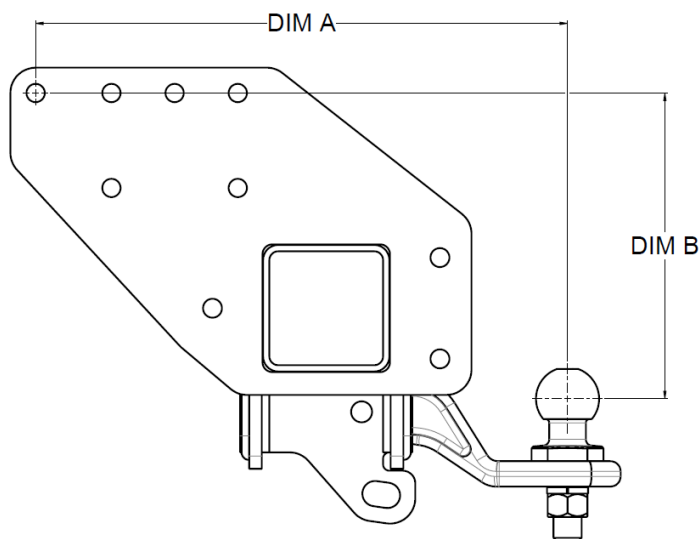


Fig. 2

PINTLE KIT CONFIGURATION	DIM A (mm)	DIM B (mm)
Standard Pintle	392	173
Combination Pintle (Fig. 1)	442	179
Forged Pintle	442	117
TBM + 50mm ball (Fig. 2)	420	241
TBM + 70mm ball	434	198



SIDEARM KIT PART NUMBER

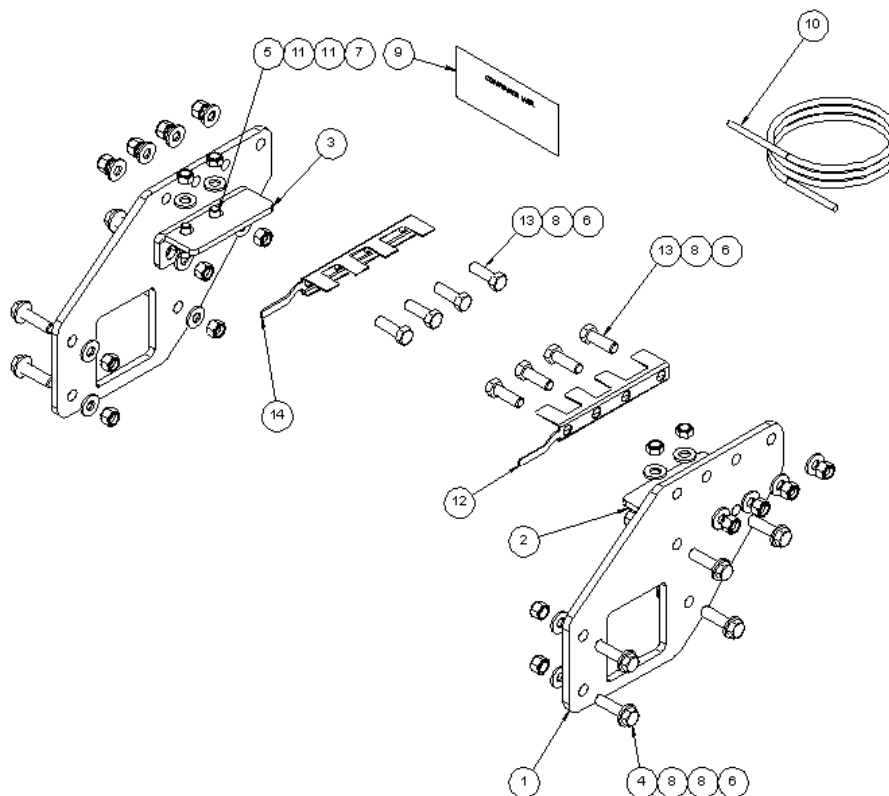
VEHICLE APPLICATION

CLASS 5 TOWBAR INSTALLATION INSTRUCTIONS

MCL5A-4001

FUSO CANTER 615 TIPPER (CLASS 5)

i TOWBAR ASSEMBLY DIAGRAM



ITEM NO.	DESCRIPTION	QTY.
1	ENDPLATE	2
2	BOTTOM BRACKET - RHS	1
3	BOTTOM BRACKET - LHS	1
4	BOLT HEX HD M14x50x1.5P	10
5	SET SCREW HEX HD M12x35x1.25P	4
6	NUT NYLOC HEX HD M14x1.5P	18
7	NUT NYLOC HEX HD M12x1.25P	4
8	WASHER PLAIN M12x28x3	28
9	COMPLIANCE LABEL	1
10	WIRE LOOM	1
11	WASHER PLAIN 1/2"	8
12	BOLT HOLDER RHS	1
13	BOLT HEX HD M14x40x1.5P	8
14	BOLT HOLDER LHS	1



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MCL5A-4001

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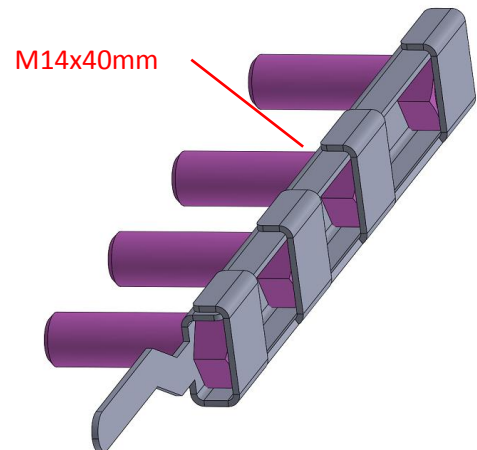
FITTING GUIDANCE

1. Clamp the bolt holder into a vice clamp.
Insert **4x M14x40mm** bolts into the channel
Hammer the flange over the bolts head and then to the side.

Repeat for the other bolt holder.



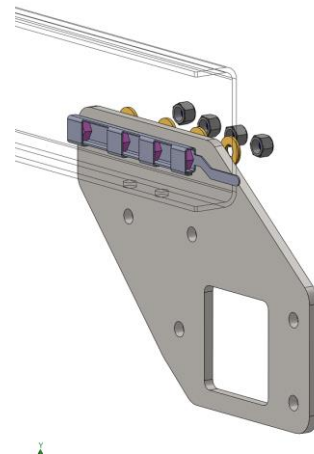
Do not insert the M14x50mm bolts into the holder



2. Remove and discard 6x weld nuts from chassis rail.
Drill out the side existing holes to $\varnothing 14.5\text{mm}$
Drill out the bottom existing holes to $\varnothing 12.5\text{mm}$

Slide the bolts holder into the chassis.
Fit the sidearm over the bolts.
Loosely secure sidearm to the chassis rail using 4x M14 nyloc nuts and 4x washers.

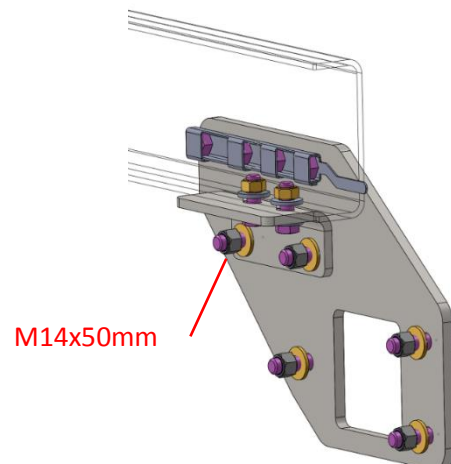
Repeat for the other side



3. Fit bracket below the chassis.
Loosely secure 2x M14x50mm bolts, with 4x washers and 2x nyloc nuts to the side arm.

Loosely secure 2x M12 bolts, with 4x washers and 2x nyloc nuts to the bottom of the chassis

Repeat for the other side





SIDEARM KIT PART NUMBER

VEHICLE APPLICATION

CLASS 5 TOWBAR INSTALLATION INSTRUCTIONS

MCL5A-4001

FUSO CANTER 615 TIPPER (CLASS 5)

4. With 2 people, fit the cross tube between the sidearms and loosely secure with 3x M14x50mm bolts, 6x washers and 3x nyloc nuts.

Repeat for the other side

Torque fasteners as follows:

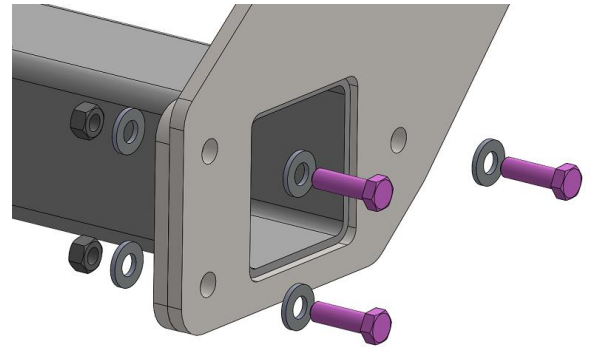
M12 = 89 Nm

M14 = 140 Nm

NOTE:

Cross tube and Hitch Kit are not included in this Sidearm kit.

Number plate may foul Cross tube after installation. If this occurs, re-positioning of the number plate may be required. Contact Hayman Reese for additional information.



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5. Apply the Compliance Label to the rear face of the Cross tube where it will easily be seen during hitching and un-hitching.

If a 50mm ball coupling is being fitted and the truck is rated over 5000kg GVM, a further rating label is required confirming the de-rate on the 50mm tow ball and associated couplings. Refer to VSB6 and VSG16 for further details. Hayman Reese have a range of compliance labels which may be able to assist with this additional labelling requirement. Contact Hayman Reese for further details.



SIDEARM KIT PART NUMBER

VEHICLE APPLICATION

CLASS 5 TOWBAR INSTALLATION INSTRUCTIONS

MCL5A-4001

FUSO CANTER 615 TIPPER (CLASS 5)

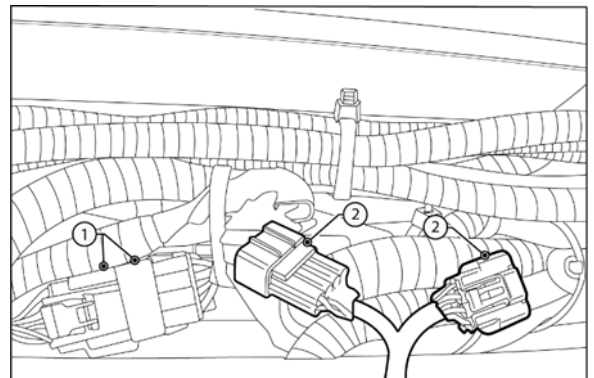


IMPORTANT

Due to possible vehicle variations, always confirm any noted vehicle colour wires with a multi-meter to ensure the correct function is identified before soldering or scotch locking. For vehicle wires denoted with two colours (example; RED/GREEN) the first colour will always be the main wire colour while the second colour is the thinner trace colour on the wire.

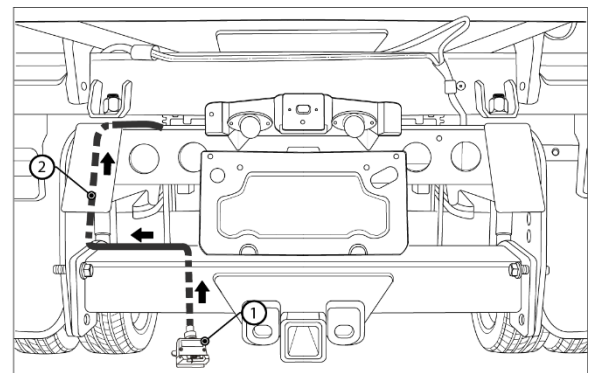
6. From the outside of the vehicle, on the LHS locate and disconnect the tail light 8-way connectors (1).

Connect the Trailer Wiring Harness mating 8-way connectors (2) in between.



7. Mount the trailer socket (1) to the towbar mounting bracket using 2 x M4 bolts, complete with 2 x washers and 1 x nut per bolt.

Route the Tail Harness (tail length 1200mm) across the towbar towards the LHS of the vehicle (2).





SIDEARM KIT PART NUMBER

VEHICLE APPLICATION

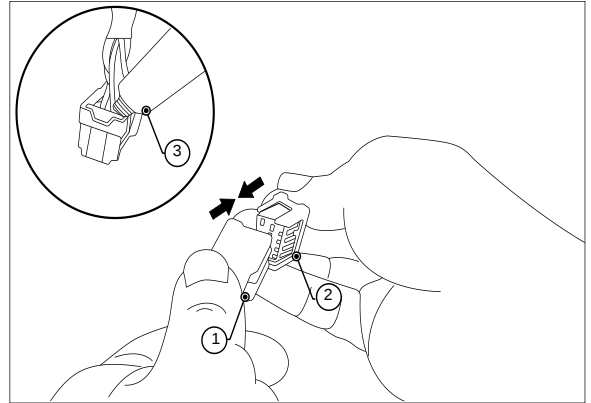
CLASS 5 TOWBAR INSTALLATION INSTRUCTIONS

MCL5A-4001

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8. Waterproof the Trailer Harness 8-way connector (1) and the tail harness 8-way male connector (2) using silicone or grease (3).

Connect the Tail Harness 8-way connector (1) to the Trailer Harness mating 8-way connector (2).



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9. Test the Trailer Harness function using a Light Board or multi-meter.
10. Secure all Harnesses using cables ties (not supplied).
11. Re-fit all removed parts and secure all fasteners, ensuring there are no squeaks or rattles.

Place the instructions in the glove box after fitment.



CUSTOMER INFORMATION

PLACE THESE INSTRUCTIONS IN THE
VEHICLE'S GLOVEBOX AFTER INSTALLATION

**THANK YOU FOR PURCHASING HAYMAN REESE.
WITH CORRECT MAINTENANCE AND CARE THIS PRODUCT WILL PROVIDE A
LIFETIME OF TROUBLE-FREE OPERATION.**

TOWBAR MAINTENANCE AND CARE:

1. Hayman Reese recommends routine inspection of your towbar to ensure trouble free towing.
 - Bolt security and tension should be regularly inspected and checked for correct tension. Replace any worn or defective parts with suitable grade & class fasteners. Inspection should be requested to coincide with vehicle major services.
2. It is the owner's responsibility to ensure towing and down ball weight capacities of the towing vehicle are not exceeded.
 - Towing and down ball weights allowable may differ according to model variations. Please refer to owner's manual or vehicle dealer to confirm exact rating for your vehicle model variant.
 - It is not uncommon for the vehicle tow rating to differ from the towbar rating. When this occurs, the lesser rating must be adhered to.
 - For vehicles fitted with enhanced vehicle functions that may be altered/changed when towing i.e Trailer sway mitigation, blind spot detection, adaptive cruise control etc. Please consult owner's manual to understand changes enabled when towing and after towing.

WARRANTY INFORMATION:

Hayman Reese Towbars are covered by a Lifetime Warranty.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

For further details please visit www.haymanreese.com.au/warranty or contact customer service on 1800 812 017 or info@haymanreese.com.au.