

**BORONIA TOWBARS P/L  
1/12 EDINA RD  
FERNTREE GULLY  
VIC 3156  
(03) 9752 2642**

**HOLSH FITTING INSTRUCTIONS  
TO FIT COMMODORE UTILTIY VN / VS 1990 - 2001**

**DRILL TWO HOLES (1/2") PASSENGER SIDE THROUGH EXISTING HOLES IN SUBFRAME WHICH ALIGN WITH TOWBAR HOLES. OPEN TOP HOLE IN CARGO CARRYING AREA TO SUIT LONG TUBES SUPPLIED.**

**MOUNT TOWBAR TO VEHICLE USING 10mm BOLT C/W SPRING AND FLAT WASHERS VIA DRIVERS SIDE REAR HOLE - TIGHTEN.**

**FIT 4" BOLTS SUPPLIED TO LARGE PLATE THEN FIT FLAT WASHERS & TUBES**

**FIT PLATE C/W BOLTS & TUBES THROUGH PASSENGER SIDE HOLES.**

**FIT 1/2 " NUTS & SPRING WASHERS TO PASSENGER SIDE BOLTS & TIGHTEN.**

**DRILL 1/2" HOLES VIA TOWBAR DRIVERS SIDE INTO CARGO AREA.**

**OPEN TOP HOLES TO ACCEPT SHORTER TUBES SUPPLIED. FIT 3 1/2"**

**BOLTS TO PLATES SUPPLIED WITH FLAT WASHERS AND TUBES.**

**FIT PLATES TO HOLES DRILLED, THEN FIT NUTS AND SPRING WASHERS. TIGHTEN.**

**CHECK ALL BOLTS FOR TIGHTNESS.**

**PLEASE NOTE:- HEAVY DUTY COILS MUST BE FITTED TO THIS VEHICLE WHEN USING THIS TOWHICTH.**

**FAILURE TO DO SO MAY VOID MANUFACTURERS WARRANTY.**

**FITTING KIT:**

**2 – 4" x 1/2" BOLTS, NUTS, SPRING WASHERS & FLAT WASHERS**

**3 – 3.1/2" BOLTS , NUTS, SPRING AND FLAT WASHERS**

**1 – 10 x 35 COURSE THREAD BOLT WITH SPRING AND FLAT WASHER**

**1 – LARGE TWO SLOT PLATE**

**1 – SMALL TWO SLOT PLATE**

**1 – SMALL ONE SLOT PLATE**

**2 – TUBES 65mm LONG**

**3 – TUBES 50mm LONG**

**2 – DEE SHACKLES**