

BORONIA TOWBARS P/L
1/12 EDINA RD
FERNTREE GULLY
VIC 3156
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HOL50/51/53 / HOL20H/22H/23H FITTING INSTRUCTIONS
VE COMMODORE SEDAN / SPORTSWAGON
& WM STATESMAN.
HOL50/51/53 – 1200KGS.
HOL20H/22H/23H – 2100KGS.

REMOVE BOOT MAT & SIDE TRIM.
REMOVE REAR TAIL LIGHTS.
REMOVE REAR BUMPER BAR.
REMOVE REAR MUFFLER AND HEAT SHEILD – (Hitch bar only)
CUT OUT CENTRE SECTION OF BUMPER AS PER TEMPLATE IN BUMPER.
REMOVE & DISCARD CRASH SUPPORT PANEL.
FEED TOWBAR SIDE ARMS INTO REAR CHASSIS, ALIGN WITH EXISTING HOLES, FIT 10mm BOLTS SUPPLIED COMPLETE WITH SPRING & FLAT WASHERS – TIGHTEN.

FOLLOW ABOVE FOR TOW HITCH FITMENT, FIT 16mm BOLTS SUPPLIED WITH SPRING & PLATES TO FORWARD ARMS THAT ALIGN WITH EXISTING HOLES (ONE EITHER SIDE) IN REAR CHASSIS. TIGHTEN.
CHECK ALL BOLTS FOR TIGHTNESS.

REFIT HEAT SHEILD & MUFFLER.
REFIT BUMPER BAR.
REFIT REAR TAIL LIGHTS.
REFIT BOOT MAT & TRIM.

FITTING KIT: HOL50/51/53

4 - 10 x 100mm COARSE THREAD BOLTS, SPRING & FLAT WASHERS.
1 - D SHACKLE.

FITTING KIT: HOL20H/22H/23H

4 - 10 x 100mm COARSE THREAD BOLTS, SPRING & FLAT WASHERS.
2 - 16 x 35mm BOLTS, SPRING & 75 x 50 x 8mm PLATES.
2 - D SHACKLES

GMH RECOMMEND AN ELECTRONIC CONTROL MODULE BE INSTALLED WHEN WIRING THIS VEHICLE.
REFER MANUFACTURERS INSTRUCTIONS.