

**BORONIA TOWBARS PTY LTD
1/12 EDINA RD
FERNTREE GULLY
VIC 3156
(03) 9752 2968**

**HOL15H/45 FITTING INSTRUCTIONS
1 TON COMMODORE TRAY**

REMOVE (2) TWO (**ONE EITHER SIDE**) REAR MOST SPRING SHACKLE HOLDING BOLTS, WHICH WILL ALIGN WITH TOWBAR BOTTOM PLATE HOLES.

MOUNT TOWBAR TO VEHICLE USING SPRING SHACKLE HOLDING BOLTS.

HOL45 TOWBAR:

DRILL (10mm) HOLES VIA TOWBAR SIDE ARMS THROUGH SINGLE PANEL OF SUB FRAME, FIT 1 1/2 BOLTS ON WIRE INTO SUB FRAME & THROUGH SIDE ARMS, FIT FLAT & SPRING WASHERS THEN NUTS & TIGHTEN. CHECK ALL BOLTS FOR TIGHTNESS.

HOL15H TOW HITCH:

FIT (2) TWO 12mm BOLTS THROUGH REAR PANEL EXISTING HOLES THEN THROUGH TOW HITCH CENTRE SUPPORTS, FIT FLAT & SPRING WASHERS THEN NUTS – TIGHTEN.

DRILL (12mm OR 1/2”) HOLES VIA TOW HITCH SIDE ARMS THROUGH SINGLE PANEL OF SUB FRAME, FIT 12mm BOLTS ON WIRE INTO SUB FRAME THEN THROUGH SIDE ARMS, FIT FLAT & SPRING WASHERS THEN NUTS & TIGHTEN.

CHECK ALL BOLTS FOR TIGHTNESS.

FITTING KIT:

HOL45:

4 – 1 1/2 x 3/8 BOLTS ON WIRE, NUTS, SPRING & FLAT WASHERS.

1 – DEE SHACKLE

HOL15H:

6 – 12 x 40mm BOLTS ON WIRE (GRIND WASHERS), NUTS & SPRING WASHERS.

8 – 1/2” FLAT WASHERS.

2 – DEE SHACKLES.