

**BORONIA TOWBARS P/L
1/12 EDINA RD
FERNTREE GULLY
VIC 3156
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**HOL20 FITTING INSTRUCTIONS.
VB – VS COMMODORE WAGON.**

REMOVE BOOT MAT.

REMOVE SPARE WHEEL.

REMOVE DRIVERS' SIDE REAR MOST BOLT FROM PETROL TANK STRAP, MOVE TANK STRAP ASIDE. (DISCARD SPACER BLOCK).

MOUNT TOWBAR TO REAR CHASSIS USING TANK STRAP BOLT, TIGHTEN.

TOWBAR SIDE PLATE HOLES WILL ALIGN WITH EXISTING HOLES IN BASE OF REAR SUB FRAME, PASSENGER SIDE, DRILL (1/2") HOLES (2) VIA TOWBAR INTO CARGO AREA, OPEN TOP HOLES TO ACCEPT CRUSH TUBES SUPPLIED.

FIT LONGER 1/2" BOLTS SUPPLIED TO OFF SET HOLE PLATES, THEN FIT LONG CRUSH TUBES AND FIT VIA DRILLED HOLES.

FIT NUTS WITH SPRING WASHERS AND TIGHTEN.

DRILL (1/2") HOLES (2) VIA TOWBAR DRIVERS' SIDE INTO CARGO AREA, OPEN TOP HOLES TO ACCEPT TUBE SUPPLIED, FIT 1/2" BOLTS TO TWIN HOLE PLATE THEN FIT CRUSH TUBES, FIT VIA DRILLED HOLES THEN FIT NUTS WITH SPRING WASHERS AND TIGHTEN.

REMOVE TANK STRAP BOLT AND REFIT WITH TANK STRAP, TIGHTEN.

DRILL (3/8") HOLES VIA TOWBAR CENTRE SUPPORT THROUGH INTO SPARE WHEEL AREA, FIT BOLTS SUPPLIED WITH 3/8" HOLE PLATES VIA DRILLED HOLES, FIT NUTS WITH SPRING WASHERS AND TIGHTEN.

CHECK ALL BOLTS FOR TIGHTNESS.

REFIT SPARE WHEEL AND BOOT MAT.

FITTING KIT:

- 2 – 4 x 1/2 CUP HEAD BOLTS, NUTS, SPRING & FLAT WASHERS**
- 2 – 3 1/2 x 1/2 CUP HEAD BOLTS, NUTS, SPRING & FLAT WASHERS**
- 2 – 1/12 x 3/8 BOLTS, NUTS & SPRING WASHERS**
- 2 – STANDARD 3/8 HOLE PLATES**
- 2 – LONG CRUSH TUBES**
- 2 – SHORT CRUSH TUBES**
- 1 – OFF CENTRE TWIN HOLE BOOT PLATE**
- 1 – CENTRE TWIN HOLE BOOT PLATE**
- 1 – DEE SHACKLE**