

**BORONIA TOWBARS
1/12 EDINA RD
FERNTREE GULLY
VIC 3156
(03) 9752 2642**

**HOL7H/9H FITTING INSTRUCTIONS:
COMMODORE V6(HOL7H) / V8(HOL9H) SEDAN.
& STATESMAN (HOL9H).**

REMOVE REAR BUMPER BAR.

REMOVE TWO DIFFERENTIAL HOLDING BOLTS (THE TWO CLOSEST TO FRONT OF VEHICLE, TOWBAR HORSE SHOE SECTION WILL ALIGN WITH BOLTS).

REPOSITION PETROL TANK SENDER WIRE AT DIFFERENTIAL AREA. (TOWBAR MOUNTS IN THE AREA OF SENDER WIRE).

MOUNT HITCH TO VEHICLE USING 8mm BOLTS WITH SPRING & FLAT WASHERS SUPPLIED TO DIFFERENTIAL AREA. DO NOT TIGHTEN AT THIS STAGE.

LIFT REAR SECTION OF HITCH UP TO REAR PANEL OF VEHICLE & CENTRALIZE. HOLD FIRM WITH JACK.

DRILL ½" HOLES (2) VIA HITCH UNDER CAR THROUGH TWO PANELS INTO BOOT AREA, OPEN TOP HOLES TO ACCEPT CRUSH TUBES SUPPLIED, FIT 3 x ½" BOLTS (2) TO LARGE ANGLE PLATE (WHICH WILL ALIGN WITH DRILLED HOLES) THEN FIT FLAT WASHER WITH CRUSH TUBE AND FIT INTO DRILLED HOLES. FIT NUTS COMPLETE WITH STAR & FLAT WASHERS – DO NOT TIGHTEN AT THIS STAGE.

DRILL (1/2") HOLES VIA HITCH (BACK PANEL) INTO BOOT AREA, (DRILLED HOLES WILL ALIGN WITH BOOT ANGLE PLATE), FIT 12mm BOLTS SUPPLIED COMPLETE WITH FLAT & STAR WASHERS.

TIGHTEN ALL BOLTS STARTING WITH 8mm DIFFERENTIAL BOLTS (DO NOT OVERTIGHTEN 8mm BOLTS). THEN WORK TOWARDS REAR OF VEHICLE.

DRILL (10mm) REMAINING HOLE VIA HITCH ARM AT DIFFERENTIAL AREA. FEED TAPPED PLATE ON WIRE INTO CROSS MEMBER, ALIGN WITH DRILLED HOLE, FIT 10mm BOLT SUPPLIED COMPLETE WITH SPRING & FLAT WASHER, TIGHTEN.

CHECK ALL BOLTS FOR TIGHTNESS. REFIT REAR BUMPER.

FITTING KIT:

2 – 12 x 40mm BOLTS, NUTS, STAR & FLAT WASHERS.

2 – 3 1/2"x ½" BOLTS, NUTS, STAR & FLAT WASHERS.

2 – ½" FLAT WASHERS

2 – 11/2 LONG CRUSH TUBES.

2 – 8 x 35mm BOLTS, SPRING & WASHERS.

1 – 10 x 35mm FINE THREAD BOLT, SPRING & FLAT WASHER.

1 – 10mm TAPPED PLATES ON LONG WIRE.

1 – 3 x 3 ANGLE PLATE. (**FITTED ON HITCH WITH 12mm BOLTS**).

2 – DEE SHACKLES.