



Tow bar Fitting Instructions
To Suit Ford Focus 4 Door Sedan 05-05-on
Part Number FD124
Rating 900Kg

WARNING:

1. Do not, drill, cut, weld or otherwise modify the Towbar.
2. If you are using electric welding on a motor vehicle, **always** check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could **destroy** any onboard computers. If in doubt, check with the vehicle's manufacturer.

- 1 Ensure all hardware items have been included
- 2 Remove rear bumper bar via
 - a) Remove 2 x insert strips on back corner of bumper then remove self tapers.
 - b) Remove 2 x screws from under lid.
 - c) Remove 2 x plastic trim buttons from rear lower lip of bumper.
 - d) Remove 2 x torx screws from inner guard of bumper at each wheel arch.
 - e) Pull inner wheel arch forward to expose 6mm nuts and remove both sides.
- 3 Remove & discard impact beam
- 4 Fit side arms up the chassis rails and align with holes (note due to body variations some material removal may be required if tow bar is too tight).
- 5 Recoat any raw surfaces with suitable paint
- 6 Fit plates bolts & washers loosely as per the diagram on the next page.
- 7 Tighten all bolts to torque listing.
- 8 Refit bumper in reverse of step 2.

RECOMMENDED ASSEMBLY TORQUE LISTING

| <u>Diameter</u> | <u>Grade 8.8 Bolt</u> |
|-----------------|-----------------------|
| | Nm |
| M6 | 9.5 |
| M8 | 21.7 |
| M10 | 43.4 |
| M12 | 77.3 |
| M14 | 121.0 |
| M16 | 189.8 |

FOR TOWING PURPOSES ONLY
For towing capacity details please refer to vehicle owner's manual or to the manufacturer. Overloading can void your warranties.

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