



Tow bar Fitting Instructions
To Suit MITSUBISHI ROSA BUS
Part Number QTCL640

Rating for manual transmission = 1615Kg

Rating for automatic transmission = 715Kg

- 1 Remove muffler hanger from chassis and loosen "U" bolt holding tail pipe to hanger.
- 2 Offer the towbar to vehicle left hand side first, carefully slide towbar between wiring harness and chassis. Loosely secure using 4- M16 x 40 bolts, M16 flat washers, M16 spring washers and M16 nuts.
- 3 Push towbar all the way forward, so that the washers clear the cross member.
- 4 Level towbar and torque bolts to torque settings listed below.
- 5 Refit muffler hanger. Align tail pipe central before tightening bolts.
- 6 Offer the tongue to the towbar and secure with 2- M16 x 40 bolts and M16 spring washers. Tighten bolts to torque settings listed below.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

