



TOWBAR INSTALLATION INSTRUCTIONS

PART NUMBER 03487RW

AUDI Q5 MY17



PRODUCT DETAILS:

Part Number:	03487RW	Maximum Towing Braked:	2400	kg
ECU Number:	WLE70031	Maximum Towing Unbraked:	750	kg
Tail Harness Length Required:	1200 mm	Maximum Static Ball Load:	240	kg
TBM/Lug Part Number:	21126			
Wiring Part Number:	WLL90031			

FITTING DETAILS:

Towbar Installation Time:	40 Mins.	Hayman Reese SmartCODE Solution Required:	YES
Wiring Installation Time:	30 Mins.	RPA Disable/Other:	YES
Total Installation Time:	70 Mins.	Note:	
Bumper Cut Required:	Yes	<ul style="list-style-type: none">Please refer vehicles owner's manual for proper operation and understanding of towing features enabled when coded.	



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ENSURE THAT INSTRUCTIONS ARE UNDERSTOOD PRIOR TO FITMENT.

i BEFORE YOU START:

Hayman Reese recommends that instructions are read completely prior to fitment. Check all hardware items have been included refer to assembly diagram. Please ensure this towbar is only fitted to vehicle models as per Hayman Reese application guide (www.haymanreese.com.au).

Bumper Cuts



Vehicle and bumper variations can and do occur during vehicle manufacture after initial towbar design. Fitment of towbar to vehicle and accuracy of bumper cut must be assessed prior to any bumper modifications made. Incorrect bumper cuts are not covered under Hayman Reese warranty.

NOTE: Bumper cuts need to be approached with care, refer to notes below.

- Bumper centreline – where the centreline of the bumper needs to be determined, the installer must assess centre point by measurement of bumper width or determining two symmetrical reference points to give centreline.
- Bumper edge – To assist with accurate bumper cut measurement, reference to the start of the bumper edge is now being commonly used.
 - Measure from bottom edge along bumper and around corner to the 70 mm point (Figure 1).
 - Do not measure from visible bumper front of corner, upwards (Figure 2).

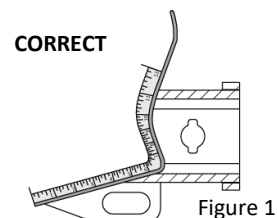


Figure 1

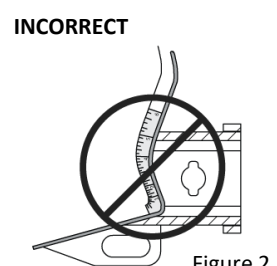


Figure 2

Drilling

- For any required drilling during installation, ensure that the area is clear of fuel, electrical & other components that may be damaged.
- All holes drilled into the body panels shall have all burrs & swarf removed then coated with a suitable rust preventative paint.

Bolts/Fasteners

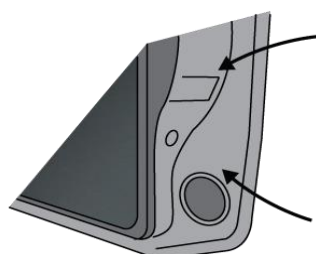
- Ensure that all hardware is fastened to correct torque as specified in this fitting instruction.
- All fasteners supplied with this product are used to achieve a specified clamp loading. If replacement is required ensure that fasteners of the same grade and class are used.



NOTE: Achieving correct torque is critical to proper installation and responsibility of the installer. Towbar failures attributed to tension issues from over tightening or under tightening are not covered by Hayman Reese warranty.

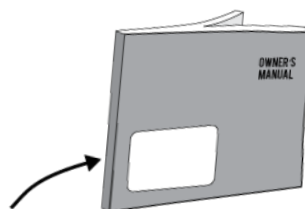
Product Labels

- a. Towbar load rating sticker provided with this product shall be conspicuously located on inside rear end of the driver's door.
- b. Powertrain Control Module (PCM)/Body Control Module (BCM) upgrade warning label will be provided in towbar kit for vehicles as required. Affix warning label in door and owner's handbook.



Place **Load Rating sticker** inside driver's door here

Place **Vehicle PCM/ BCM upgrade warning label** in door AND on front cover of owner's service handbook



WARNING:

Do not, drill, cut, weld or otherwise modify the towbar.

FOR TOWING PURPOSES ONLY - This towbar is designed and tested by Hayman Reese to adhere to ADR 62/02 which provides only for the expected load demands of towing.

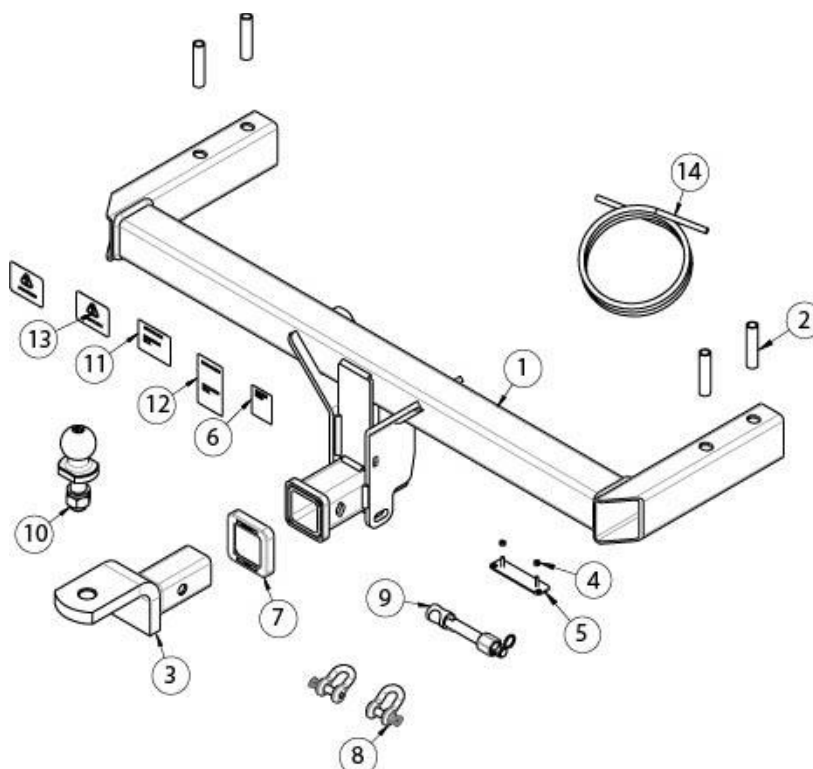


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TOWBAR ASSEMBLY DIAGRAM



ITEM	DESCRIPTION	QTY
1	AUDI Q5 WELDED ASSEMBLY	1
2	TUBE 70x16x1.6mm	4
3	TRAILER BALL MOUNT	1
4	PLUG BRACKET	1
5	NUT NYLOC M4x0.7P	2
6	HAYMAN REESE LOGO STICKER	1
7	HITCH BOX COLLAR COVER	1
8	"D" SHACKLE 10mm	2
9	SMART PIN GOLD	1
10	TOWBALL 50mm	1
11	COMPLIANCE LABEL	1
12	LOAD RATING LABEL	1
13	CAN MODULE WARNING LABEL	2
14	WIRE LOOM	1

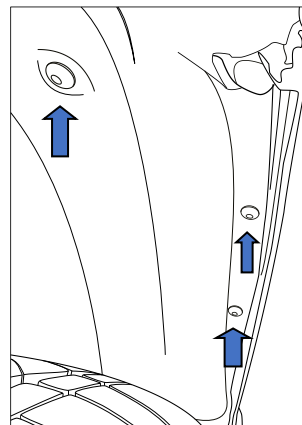


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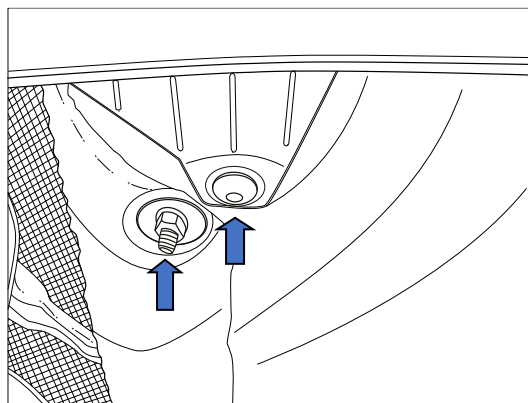
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1. Remove 3x Torx Screws under Wheel Arch on both sides.

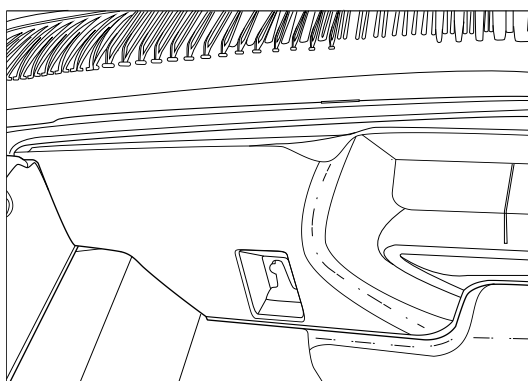


2. Remove 2x Screws under Rear Bumper.



3. Remove Rear Step Panel via lift vertical up, disconnect wiring near latching cover.

Remove 2x Nuts holding the Bumper from inside Rear Panel.





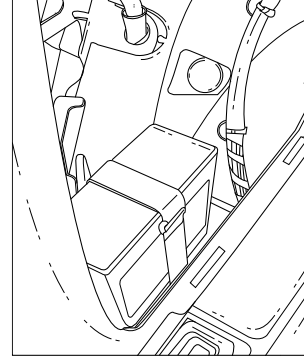
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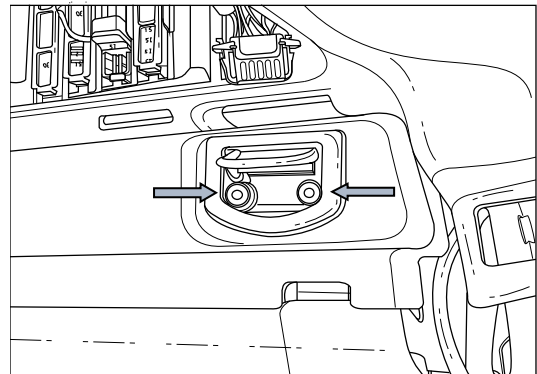
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4. Remove Side Cover on both sides to remove 2x Nuts holding the Bumper. Remove compressor and tray to gain access to the nut.

Release the Bumper skin via flexing the Bumper outward. Disconnect any wiring before completely removing the Bumper Skin

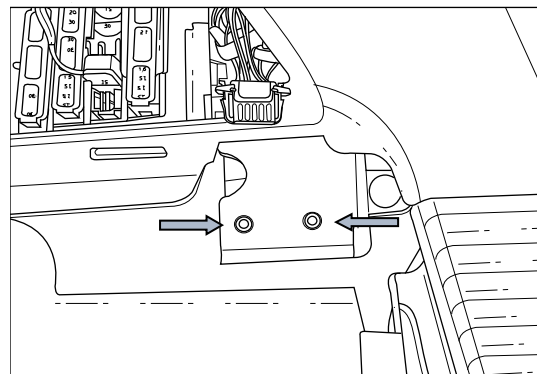


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5. Remove 4x Hook Brackets with Torx Key; remove 2 Side Panels to gain access to the Mounting Bracket.



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6. Remove 2x Set Screws which holding the Hook Bracket on both sides. Retain Bolts for reuse.

Remove Impact Beam and discard.



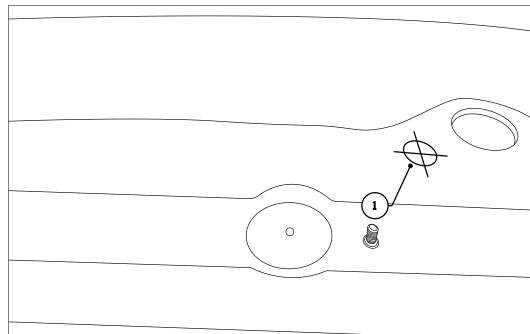


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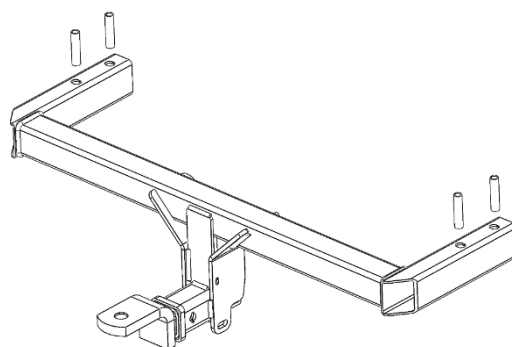
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7. Drill a 32mm hole through the sheet metal.
File any rough edges and apply anti rust paint.

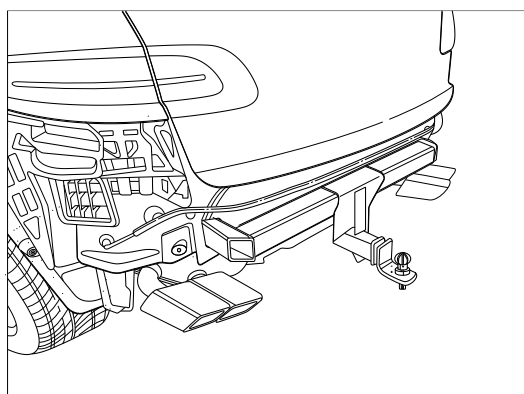


8. Slide crush tubes into the specified slots located on the sidearm of the Towbar.



9. Insert Towbar into chassis rails and secure using Set Screws removed in step 6. Torque Set Screws as following.

Diameter	Grade 8.8 Bolt
M6	9.5 Nm
M8	21.7 Nm
M10	43.4 Nm
M12	77.3 Nm
M14	146 Nm
M16	189.8 Nm





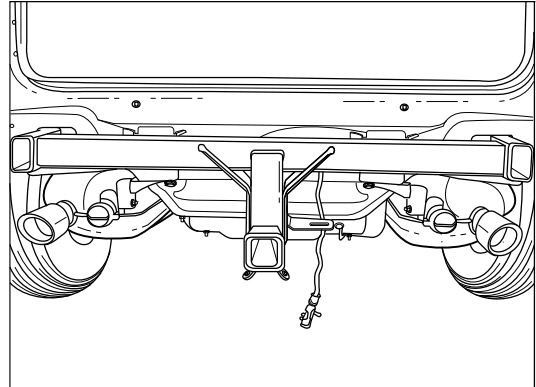
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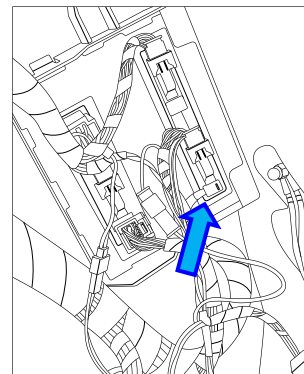
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10. Secure the tail harness to towbar allow enough length to be mounted on the plug bracket.
11. Route the tail harness towards the previously drilled hole.
12. Slide the grommet to desired location, secure the grommet using cable tie.

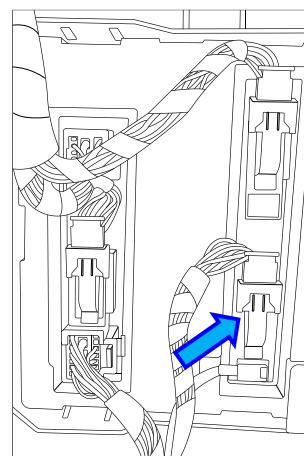
Note: keep harness routing clear of all sharp edges, moving parts and places of extreme heat.



13. Connect the trailer patch ring terminals to factory ground point.



14. Locate and release the 32 -way Grey Lever lock connector.



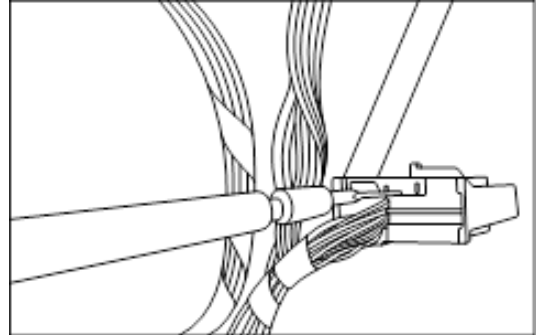


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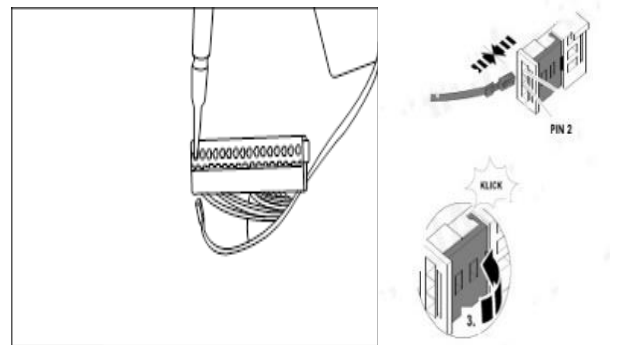
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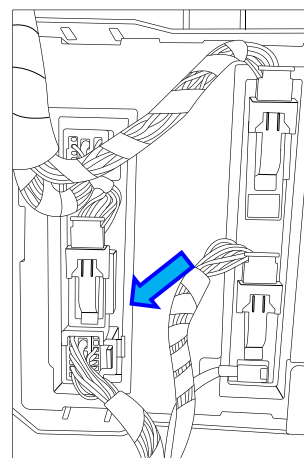
- Using a small jeweller screwdriver, release the tab to allow removal of the outer shell to expose the inner connector.



- Locate the brake wire (Red/Black Pin 2).
- With the jeweller screwdriver press down on the terminal tab to remove from housing.
- Locate the 3-way white female connector in the trailer patch accessories.
- Insert the Red/Black wire into pin 2 of the 3-way connector.
- Engage the secondary lock.
- Insert the trailer patch Green wire into pin 2 of the 32-way connector.
- Reassemble the Grey outer shell and reinsert into BCM.
- Connect the 3-way white connector into the mating connector on the trailer patch.



- Locate and release the 32 -way Black Lever lock connector.



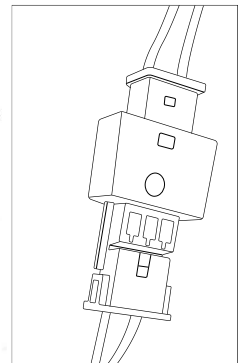
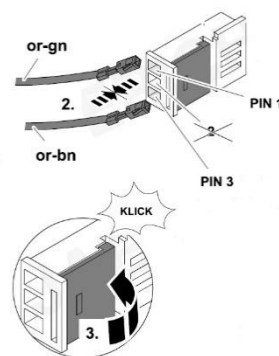
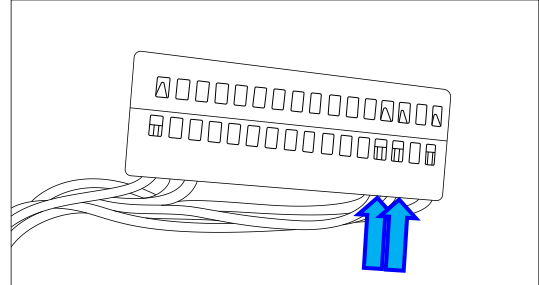


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25. Locate the CAN wires (Orange/Green Pin 19)
(Orange/Brown 20).
26. With the jeweller screwdriver press down on the terminal tab to remove from housing.
27. Locate the 3-way black female connector in the trailer patch accessories.
28. Insert the Orange/Green wire into pin 1 of the 3-way connector.
29. Insert the Orange/Brown wire into pin 3 of the 3-way connector.
30. Engage the secondary lock.
31. Insert the trailer patch White wire into pin 19 of the 32-way connector.
32. Insert the trailer patch Black wire into pin 20 of the 32-way connector.
33. Reassemble the Black outer shell and reinsert into BCM.
34. Connect the 3-way black connector into the mating connector on the trailer patch.



35. Gain access to the battery feed Black fuse box bank 2.
36. Release the tabs on both ends with a flat blade screwdriver, press down on the fuse bank.



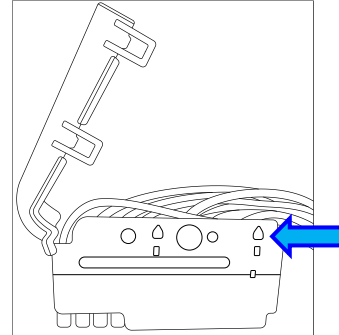


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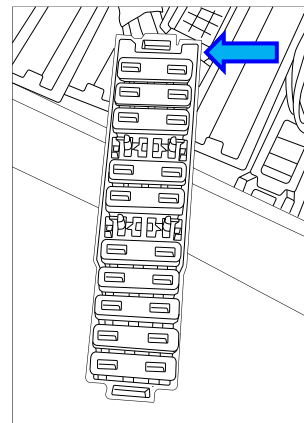
37. Remove the back cover to expose the rear cable entry.
38. Release the purple secondary lock.



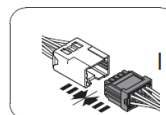
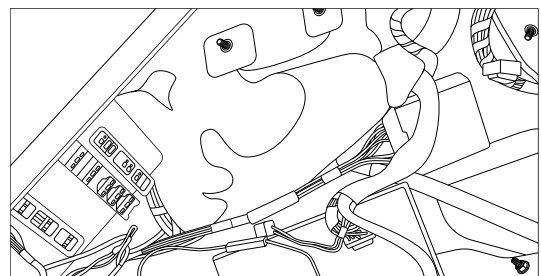
39. Insert the trailer patch Red wire into cavity F12.

Note: If the cavity is populated, insert into a vacant cavity ensure the signal is battery 12v feed.

40. Reengage the purple secondary lock.
41. Replace the black cover.
42. Reinsert the fuse bank back in its holder.
43. Insert 20 amp supplied fuse into fuse cavity.



44. Plug the trailer module into trailer patch 18-way connector.
45. Peel the backing tape from the trailer module place the module to vehicle sheet metal apply pressure to ensure good adhesion.
46. Plug the trailer patch blue connector to tail harness mating connector.
47. Secure the harness using cable ties.





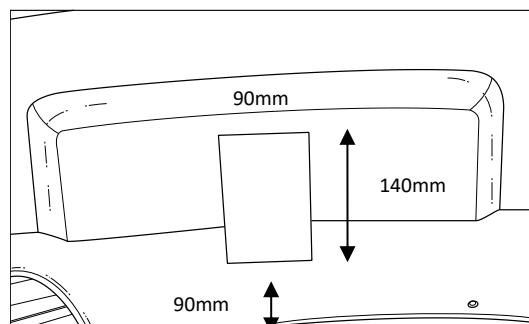
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48. Remove Lower Cover off the Bumper Skin and reinstall the Bumper Skin to the vehicle.
49. Cut Lower Cover 90x140 mm, find centreline and mark 45mm from each side. Cut 90mm section with 90mm gap from the lower end of the Bumper (Rear).
50. Install Lower Cover back to the Bumper Skin.

NOTE: For Models without Bumper pop out, Bumper cut should be made from the scribed or lined section on the inside of the Bumper.



51. Refit all removed parts from step 01 - step 06 in reverse ensure no rattles or squeak.



IMPORTANT

52. Ensure all connectors have been reconnected prior to testing.
53. Test the trailer light functions using a trailer test board prior to coding.
54. Next step is coding of vehicle. Pay attention to the "SmartCODE" instruction page.
55. Once the vehicle is coded test the trailer functionality with a test board again.
56. Place the fitting instructions in the glove box after fitment.



CUSTOMER INFORMATION

PLACE THESE INSTRUCTIONS IN THE
VEHICLE'S GLOVEBOX AFTER INSTALLATION

**THANK YOU FOR PURCHASING HAYMAN REESE.
WITH CORRECT MAINTENANCE AND CARE THIS PRODUCT WILL PROVIDE A
LIFETIME OF TROUBLE-FREE OPERATION.**

TOWBAR MAINTENANCE AND CARE:

1. Hayman Reese recommend that the towbar LUG or TBM (tow ball Mount) Pull Pin and R-clip are removed and stored when not in use. Removal of LUG or TBM (tow ball mount) is advisable when not in use to assist with any of the following.
 - Ensure rear number plate is not obscured.
 - Allow maximum available departure angle and prevent any potential interference.
 - Prevent possible interference with vehicles reverse sensors or camera detecting a tow ball mount as an obstruction during reversing.
 - Removes towball mount as an obstruction for when moving around the rear of the vehicle.
2. Hayman Reese recommends routine inspection of your towbar to ensure trouble free towing.
 - Bolt security and tension should be regularly inspected and checked for correct tension. Replace any worn or defective parts with suitable grade & class fasteners. Inspection should be requested to coincide with vehicle major services.
3. It is the owner's responsibility to ensure towing and down ball weight capacities of the towing vehicle are not exceeded.
 - Towing and down ball weights allowable may differ according to model variations. Please refer to owner's manual or vehicle dealer to confirm exact rating for your vehicle model variant.
 - It is not uncommon for the vehicle tow rating to differ from the towbar rating. When this occurs, the lesser rating must be adhered to.
 - For vehicles fitted with enhanced vehicle functions that may be altered/changed when towing i.e Trailer sway mitigation, blind spot detection, adaptive cruise control etc. Please consult owner's manual to understand changes enabled when towing and after towing.



WARRANTY INFORMATION:

Hayman Reese Towbars are covered by a Lifetime Warranty.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

For further details please visit www.haymanreese.com.au/warranty or contact customer service on 1800 812 017 or info@haymanreese.com.au.



CUSTOMER INFORMATION

PLACE THESE INSTRUCTIONS IN THE VEHICLE'S GLOVEBOX AFTER INSTALLATION

HAYMAN REESE SMART PIN

Your Hayman Reese towbar is equipped with Smart Pin technology to help reduce towbar tongue rattle in most driving conditions. Please ensure below instructions are understood and routine maintenance is carried out to ensure best towing experience.

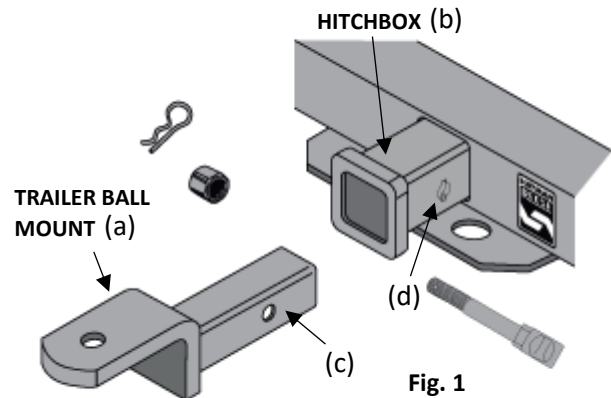
i Regularly inspect for wear and check the tightness of the Smart Pin Nut. Follow instructions below to re-tighten the nut as necessary when movement and noise in the tow ball mount is noted.

- Before towing, ensure R-Clip is properly installed and Smart pin nut is installed and tensioned. Replacement parts are available from your Hayman Reese Distributor.

TOWBALL MOUNT REMOVAL/INSTALLATION

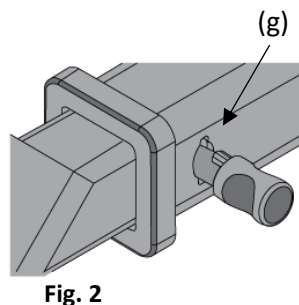
STEP 1

Insert Trailer Ball Mount (TBM) (a) into towbar hitchbox (b), aligning hole in TBM shank (c) with hole in hitchbox (d) (Fig. 1)



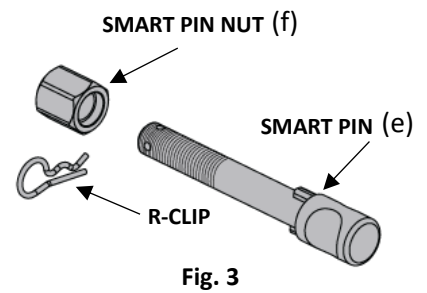
STEP 2

Insert Smart Pin (e) through hole in hitchbox and hole in TBM shank (g); ensure the locators are inserted into the notches in the hitchbox (Fig. 2)



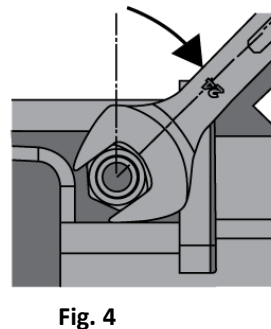
STEP 3

Screw Smart Pin Nut (f) onto Smart Pin (g); tighten Smart Pin Nut until finger tight, ensuring TBM is restrained from up and down movement.



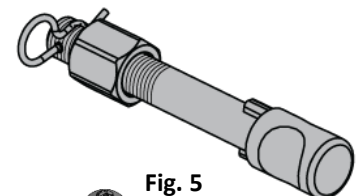
STEP 4

Tighten Smart Pin Nut by turning nut a further 1/8th of a turn in the clockwise direction using a 24mm spanner (Fig. 4).



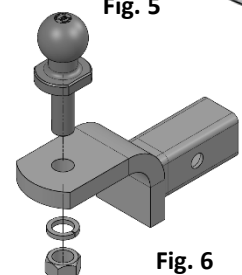
STEP 5

Install Smart Pin R-Clip through the hole that provides best clearance or easiest access. (Fig. 5)



STEP 6

Install towball onto TBM and tighten to **350 Nm** using a calibrated torque wrench (Fig. 6).



Appendix



WARNING: This vehicle requires a system setting to ensure the trailer wiring and control module are correctly recognised. This process (referred to as 'coding') must be carried out to enable correct vehicle functionality when trailer is connected. Towing features enabled by correct control module and coding support OE functionality as set by OE manufacturer. Please read the vehicles owner's manual for proper operation and understanding.

Coding can be carried out using the Hayman Reese SmartCODE (HRSC) using the following steps. Note, if HRSC is unavailable, vehicle coding can be carried out by OE manufacturer as needed.

Before you start:

- **Ensure the HRSC software is up to date using the HAYMAN REESE SMARTCODE PC APP.**
 - **Ensure the vehicle battery is fully charged**
 - **Use of a battery support unit (BSU) is advised during the coding process.**
 - **Ensure towbar, wiring loom and ECU are correctly installed as per Hayman Reese fitting instructions.**
1. Locate the OBD2 port under the drivers footwell on the right-hand side and plug in the HRSC.
 2. Close all doors and turn the ignition on
 3. Follow the directions on the screen of the HRSC
 4. Once the vehicle has been coded successfully proceed to the "clear codes" tab
 5. Remove disconnect HRSC from OBD2 port.
 6. Check the dash to make sure there are no warning faults.
 7. Check the operation of trailer lights and ensure the Reverse Park Assist (RPA) is disabled and 'trailer on' icon is active where available.

For technical support and further information on Hayman Reese SmartCODE tool and coding process contact your nearest Hayman Reese stockist.

Australia: 1800 812 017

New Zealand: 0800 237 886