



INSTALLATION INSTRUCTIONS

R1931W - TO SUIT TOYOTA CAMRY SEDAN & WAGON 8/97- 06/2006

PLEASE READ INSTRUCTIONS THROUGH BEFORE YOU BEGIN

WARNING : 1. Do not drill, cut weld or otherwise modify the towbar.

2. If you are using electric welding on a motor vehicle, always check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could destroy any onboard computers. If in doubt, check with the vehicle's manufacturer.

Camry Wagon 4 cyl = Max. Tow Weight: 1100kg

Camry Wagon 6 cyl = Max. Tow Weight: 1200kg

Camry Sedan 4 cyl = Max. Tow Weight: 1200kg

Camry Sedan 6 cyl = Max. Tow Weight: 1600kg

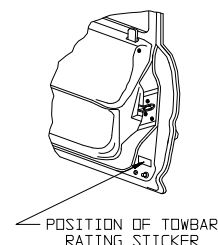
1. Ensure all hardware items have been included.
2. Remove spare wheel cover completely and spare wheel.
3. **Station Wagons:** Remove plastic cover which has two chrome cargo anchors points.
4. Remove both shipping hooks and bolts and discard.
5. Remove muffler from two rear most hangers and remove rear most rubber hanger.
6. Lift tail section of towbar up into position and support with jack.
7. Lift towbar section up into position, driver's side first up over exhaust and fit four M10x35 bolts 1.25 pitch, spring washers and flat washers.
8. Bolt tail section of towbar to cross pipe section using two M10x30 bolts, spring washers and nuts as per drawing.
9. Using tail section angle iron as guide, drill with a long 11mm drill into boot floor.
10. From inside of boot align holes on loose plate with hole just drilled into angle iron on tail section. See diagram for correct loose plate positioning.
11. Drill remaining two holes into rear of wheel well and fit bolts and loose plates as per drawing.
12. Tighten all bolts to torque listing below.
13. Refit exhaust to forward most rubber hanger. Refit rear most rubber hanger to rod provided on towbar and to exhaust.
14. Refit plastic cover, spare wheel and spare wheel cover.
15. Towbar rating sticker to be conspicuously located on inside rear end of the driver's door. (see diagram below)

NOTE: Hayman Reese recommends that you check your towball to ensure it complies to Australian Design Rules.

RECOMMENDED ASSEMBLY TORQUE LISTING

Diameter Grade 8.8 Bolt

	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

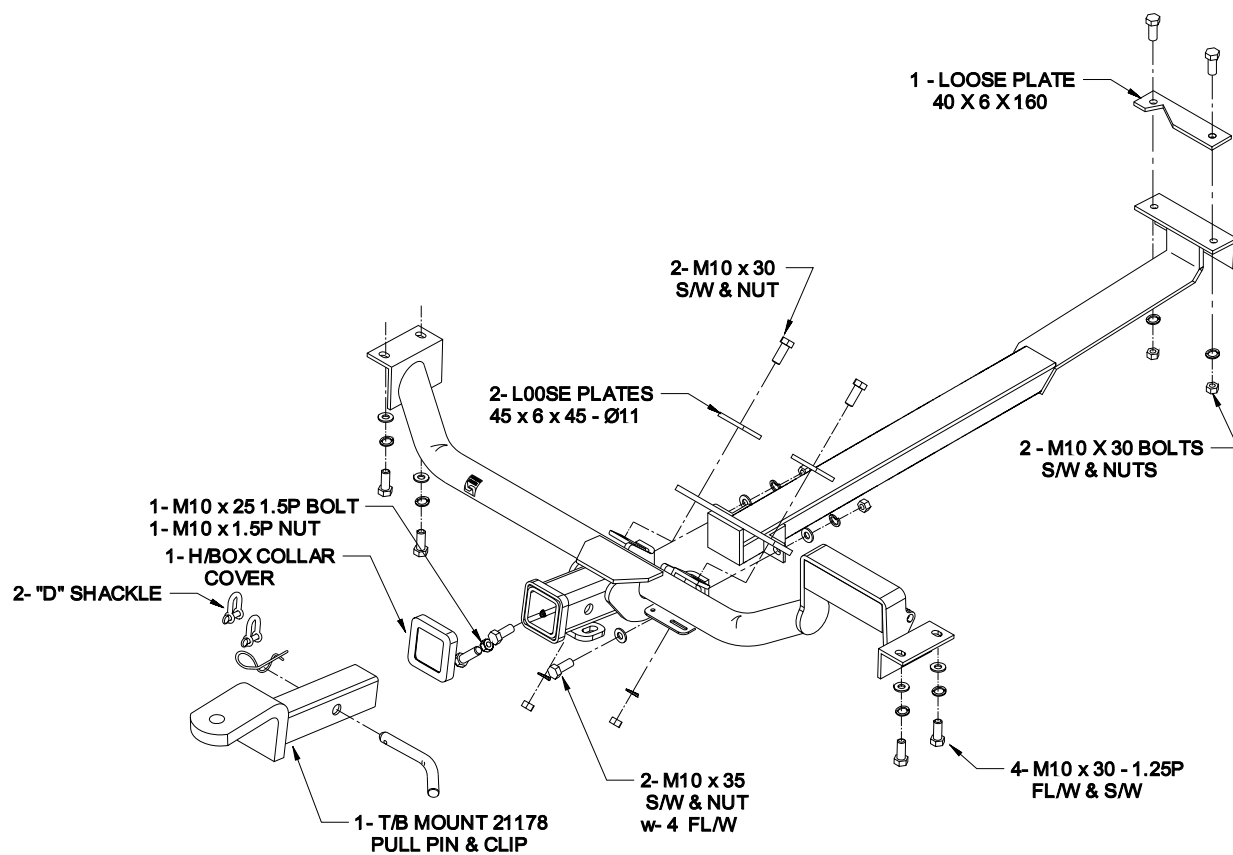


FOR TOWING PURPOSES ONLY

For towing capacity details please refer to vehicle owner's manual or to the manufacturer. Overloading can void your warranties.

PLEASE NOTE: You must remove the Trailer Ballmount unless you are actually towing if it obscures your number plate. Failure to do so may result in a fine.

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HAYMAN REESE
PART No: 100291-WL
CAMRY AVALON
(2008 and Onwards)

INSTALLATION INSTRUCTIONS

PLEASE ENSURE THAT INSTRUCTIONS ARE UNDERSTOOD PRIOR TO FITMENT

Trailer Harness Installation Instructions

CAMRY / AVALON
(2008 and Onwards)
Part No: 100291-WL

Tail Harness Length Required: 1800mm
RPA Override Switch Part No: 04848 (If Fitted)

Trailer Harness Installation time: Approx. 30 Mins

Issue Date 01-08-11

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Part No: 100291-WL

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AVALON / CAMRY

1. Remove the luggage compartment centre trim, by removing the two trim clips.
2. Remove the LHS luggage compartment trim by removing the five trim clips.
3. Remove the Ø31mm grommet in the luggage compartment floor at LHS rear corner.

Warning: If vehicle is fitted with a moon roof, continue with step 4. For all other vehicles, skip to step 5.

4. Next to the Ø30mm roof drain pipe, drill a Ø31mm using a hole saw.
5. File any rough or sharp edges and spray on rust inhibitor.
6. Mount trailer socket to towbar mounting bracket using M4 fasteners (Not supplied).
7. Route the tail harness (tail length 1800) through the previously drilled out grommet hole.
8. Ensure the tail harness grommet is seated correctly and secured in place using cable ties (Not supplied)
9. Locate the vehicle 6 way female break out connector and connect trailer patch (100291-WL) then patch the 8-way female connector to 8-way male connector.
10. Test the trailer harness function using a light board or multimeter.
11. Secure all harness using cable ties (Not supplied).
12. Refit all removed parts and secure all fasteners, ensuring there are no squeaks and rattles.
13. Place fitting instructions in glove box after fitment.

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