

# INSTALLATION INSTRUCTIONS



## **R1804 - TO SUIT VOLVO V70 CROSS COUNTRY WAGON 9/2000-ON** **STANDARD WAGON 7/2000-ON** **PLEASE READ INSTRUCTIONS THROUGH BEFORE YOU BEGIN**

**WARNING :** 1. Do not drill, cut weld or otherwise modify the towbar.

2. If you are using electric welding on a motor vehicle, always check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could destroy any onboard computers. If in doubt, check with the vehicle's manufacturer.

Max. Towing Weight: 1800kg

1. Ensure all hardware items have been included.
2. Remove and discard towing hook from driver's side.
3. Drill out pop rivet from exhaust hanger bracket, remove and discard bracket.
4. Remove spare wheel.
5. Refer to diagram for bumper cut out.
6. Lift towbar up into position by pulling down on bottom edge of bumper bar.
7. Refit shipping hook and exhaust hanger bracket bolts plus two M12x35 bolts, spring washers and flat washers provided.
8. Tighten all bolts to torque listing below.
9. Using remaining holes in towbar as a guide, drill up through floor of vehicle and fit bolts, loose plates and washers as per drawing.
10. Refit exhaust hanger to towbar side plate.
11. Refit spare wheel.
12. Towbar rating sticker to be conspicuously located on the inside rear end of the driver's door. (see diagram below)

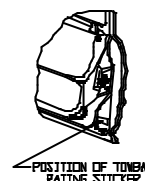
**NOTE:** Hayman Reese recommends that you check your towball to ensure it complies to Australian Design Rules.

### **RECOMMENDED ASSEMBLY TORQUE LISTING**

<b><u>Diameter</u></b>	<b><u>Grade 8.8 Bolt</u></b>
	<b>Nm</b>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

#### **FOR TOWING PURPOSES ONLY**

For towing capacity details please refer to vehicle owner's manual or to the manufacturer. Overloading can void your warranties



**PLEASE NOTE:** You must remove the lug unless you are actually towing if it obscures your number plate. Failure to do so may result in a fine.

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