

INSTALLATION INSTRUCTIONS

1652 - TO SUIT VOLVO S40 & V40

PLEASE READ INSTRUCTIONS THROUGH BEFORE YOU BEGIN

WARNING : 1. Do not drill, cut weld or otherwise modify the towbar.

2. If you are using electric welding on a motor vehicle, always check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could destroy any onboard computers. If in doubt, check with the vehicle's manufacturer.

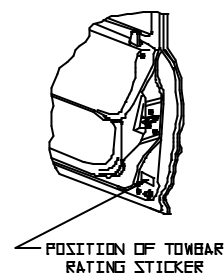
1. Ensure all hardware items have been included.
2. Remove rear bumper bar.
3. Remove rear most exhaust two rubber hangers.
4. Lift towbar into position and insert M10x30 1.25P bolts into captive nuts in chassis rails.
5. Insert "U" bolt through shipping hook and into saddle.
6. Using drawing as guide mark out and cut bumper bar.
7. Tighten all bolts to torque listing below.
8. Refit rear bumper bar and exhaust rubber hanger.
9. Towbar rating sticker to be conspicuously located on inside rear end of the driver's door.
(see diagram below)

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 4.6 Bolt</u>	<u>Grade 8.8 Bolt</u>
	Nm	Nm
M6	3.5	9.5
M8	8.6	21.7
M10	16.9	43.4
M12	29.8	77.3
M16	74.0	189.8

FOR TOWING PURPOSES ONLY

For towing capacity details please refer to vehicle owner's manual or to the manufacturer. Overloading can void your warranties.



PLEASE NOTE: You must remove the lug unless you are actually towing if it obscures your number plate. Failure to do so may result in a fine.

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