

INSTALLATION INSTRUCTIONS

1367 - TO SUIT SUZUKI SIERRA UTE, CAB CHASSIS SWB MG410 90-ON
PLEASE READ INSTRUCTIONS THROUGH BEFORE YOU BEGIN

WARNING : 1. Do not drill, cut weld or otherwise modify the towbar.
2. If you are using electric welding on a motor vehicle, always check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could destroy any onboard computers. If in doubt, check with the vehicle's manufacturer.

- 1.Ensure all hardware items have been included.
- 2.Remove rear tail lights.
- 3.Lift towbar into position with side angles flat against chassis surface, and level with chassis ends. (**NOTE:**
On models with shipping hook, fit forward of hook)
- 4.Ensure towbar is square with vehicle and central on chassis. Support with jack.
- 5.Mark position of holes.
- 6.Drill four 11mm holes into chassis.
- 7.Slide tapped loose plates into chassis cavity to align with holes.
- 8.Fit bolts supplied.
- 9.Tighten all bolts to torque listing below.
- 10.Refit tail lights.
- 11.Towbar rating sticker to be conspicuously located on inside rear end of the driver's door. (see diagram below)

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 4.6 Bolt</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>	<u>Nm</u>
M6	3.5	9.5
M8	8.6	21.7
M10	16.9	43.4
M12	29.8	77.3
M16	74.0	189.8

PLEASE NOTE: You must remove the lug unless you are actually towing if it obscures your number plate. Failure to do so may result in a fine.

IMPORTANT: Please see over for safety chain hook-up procedure.

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